Amendments to the Claims:

1 - 24. (canceled)

25. (currently amended) A profile for frames of wall elements, doors or windows having a top part and a bottom part, each containing an end wall, and having side walls which connect the top part and bottom part and have obliquely running webs, wherein

the side walls are welded to the top part and to the ~~bot tom~~ bottom part,

the height of the side walls ~~being~~ is less than ~~or equal to~~ the distance between the end walls of the top part and bottom part,

the top part and the bottom part have at least one angular deviation, running parallel to a side wall, for forming a contact surface, and

the side walls are welded to the top part and the bottom part in the region of the contact surface, and

at least one side wall has a laterally disposed mounting for the reception of a side element which can be fixed onto the side wall.

26. (canceled)

27. (previously presented) The profile as claimed in claim 25, wherein the side walls are disposed on the inner side.

28. (currently amended) The profile as claimed in claim 25, wherein ~~at least one side wall has respectively laterally disposed,pec U-shaped mounting~~ the mounting for the reception of a side element is U-shaped.

29. (previously presented) The profile as claimed in claim 25, wherein the side walls have parallel-running guide grooves.

30. (previously presented) The profile as claimed in claim 25, wherein the webs are configured as a row of approximately V-shaped arrangements.

31. (previously presented) The profile as claimed in claim 25, wherein a lining is attached to the side walls.

32. (previously presented) The profile as claimed in claim 25, wherein the chamber formed by the side walls, the top part and the bottom part at least partially contains insulation material.

33. (previously presented) The profile as claimed in claim 25, wherein the top part and the bottom part respectively have angular deviations, on which there are disposed inwardly directed end faces provided with a stop for a side wall.

34. (previously presented) The profile as claimed in claim 33, wherein the angle formed by an angular deviation or a stop and an end face, is between 5° and 135°.

35. (previously presented) The profile as claimed in claim 34, wherein said angle is between 20° and 90°.

36. (previously presented) The profile as claimed in claim 34, wherein said angle is about 90°.

37. (previously presented) The profile as claimed in claim 33, wherein the inwardly directed end faces and the stop form a groove for the reception of side walls and preferably of side elements.

38. (previously presented) The profile as claimed in claim 33, wherein the side walls are welded to the end faces.

39. (previously presented) The profile as claimed in claim 33, wherein the side walls are welded to the stops.

40. (currently amended) The profile as claimed in claim 25, wherein the top part and bottom part are made of steel and the sidewalls of a material having lower thermal conductivity than steel. ~~especially of high grade steel~~

41. (previously presented) The profile as claimed in claim 25, wherein at least one of said webs has a bead running in the longitudinal direction of the web.

42. (currently amended) A profile for frames of wall elements, doors or windows, having a top part and a bottom part and side walls which connect the same and having openings, wherein on the side walls, in the region of the openings, there are inwardly deformable cams for the fixing of insulation material between the side walls.

43. (previously presented) The profile as claimed in claim 42, wherein the insulation material is held by the cams in a non-positive and/or positive manner.

44. (previously presented) The profile as claimed in claim 42, wherein a cam is disposed approximately centrally in the region of the base of an opening.

45. (previously presented) The profile as claimed in claim 42, wherein the insulation material is disposed in the region of the side walls, an upper and lower chamber being formed.

46 - 50. (canceled)